

## Flexible PLC Salient Features :-

- DIN rail / Back panel mounted compact PLC
- Transistor or Relay outputs
- DC inputs
- One optional Ethernet port to connect PLC / Programming Port / Remote monitoring over Modbus TCP/IP
- Expandable up to 8 expansions
- 32 Bit RISC processor
- Support for High Speed Counters (up to 50 KHz) and Timers
- Simple Ladder programming using Windows® based software
- Strong Communication capabilities. PLC can be configured as Modbus RTU Master or Slave
- High Speed PWM output (5 KHz)
- Up-to 2 Serial Ports , 1 USB Device Port
- DC powered units (24 V DC)
- CE approved

# Key Features :-

The FlexiLogics support standard Programmable Logic Controller features. The user can implement logic, specific to application using standard Ladder programming. A PLC logic block can be executed at power up, during every scan, upon receiving an interrupt on specific I/O pins or upon a timer interrupt.

## Supported Tasks include:

- Write value to Tag
- Subtract a constant value form Tag
- Subtract Tag B to Tag A
- Turn Bit Off
- Copy Tag B to Tag A
- Add a constant value to Tag
- Add Tag B to Tag A
- Turn Bit On
- Toggle Bit
- Swap Tag A and Tag B

The FlexiLogics possess powerful programmable logic features. User can implement logic, specific to application using standard Ladder programming. Some of the Key features are as mentioned below :

## Local I/O (Digital)

The base FlexiLogics module has up to 8 digital inputs and up to 8 digital outputs. The inputs are DC inputs rated to 24 VDC. The outputs are transistor rated 500mA at 24 VDC and/or relay supporting 2 A contact current.

## Expansion module (Digital and Analog)

FlexiLogics I/O can be expanded using modular I/O modules. These modular I/O are Digital and Analog type. User can use Digital / Analog or combination of both. Various combination of Digital expansion modules are available. User can have up to 4 universal analog inputs and 2 analog outputs or 8 analog inputs. Analog inputs are mA, mV, 0-10 VDC, RTD and TC. The Analog outputs are 4-20 mA or 0-10 VDC. User can select appropriate I/O module depending on the application.

## High Speed I/O functions

The Base module supports two high speed inputs which can be configured in single phase up counter(up to 50 KHz),single phase speed counter (up to 50 KHz), quadrature bi-pulse counter(1X,2X,4X up-to 5KHz) Interrupt input function. The module also has two transistor outputs configurable as PWM / Pulse outputs up-to 5KHz.

## Communication

The PLC is designed to have up-to 2 serial and 1 USB communication ports. Serial ports can be defined as Modbus RTU (Master or Slave) or can be connected to various third party devices such as PLCs, Drives, PID Controllers, SCADA etc. Most industry standard protocols are supported. The USB port is used for programming the PLC.

## Ethernet Port (For Ethernet model-FL050)

The FlexiLogics supports 10/100 MBPS Base Ethernet port. Following Ethernet drives are supported : Modbus TCP/IP Client, Modbus TCP/IP Server, Toshiba PLC. PLC Configuration through the software over Ethernet is also possible.

## FlexiLogics Functionality

Some of the supported Instructions in FlexiLogics are listed below :

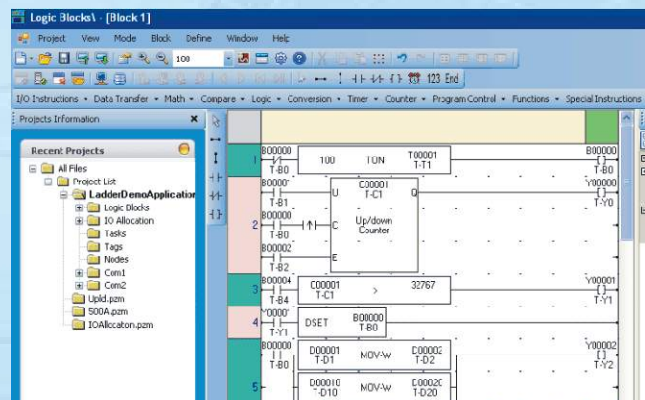
1. Math  
Instructions such as ADD, Subtract, Multiply and Divide. These instructions could be Single word or Double word, signed or unsigned format.
2. Data compare  
Instructions such as Less than, Greater than, Equal to, Less than or Equal to, Greater than or Equal to etc. are supported.
3. Data Transfer Instructions  
Data transfer instruction supports word and double word operands, Multiplexer / demultiplexer instructions.
4. Data conversion  
Data conversion such as hex to ASCII, ASCII to hex, Binary, BCD, 2's Complement, 7 segment etc. are possible.
5. Shift / Rotate  
Rotate left, Rotate Right, Shift Left, Shift Right for word / double word.
6. I/O Instructions  
Normally Open / Normally Closed contacts, positive pulse contact, negative pulse contact, Leading / Falling edge etc. are implemented.
7. Immediate I/O instruction  
This instruction can be used to sample instantaneous physical inputs and outputs in PLC ladder.
8. Set / Reset  
Coil / Bit / Register Set / Reset Instructions are supported.
9. Program Control  
FlexiLogics also support subroutine call, MCS / MCR, JCS / JCR, Enable / Disable Interrupts and step sequence instructions.
10. Functions  
The function instructions like Moving average, Digital filter, Function generator, PID , Encode / Decode, Min / Max / Average Value, Lower / Upper Limit, Flip Flop are also supported.
11. High speed input and PWM Output  
FlexiLogics base module supports 2 high speed inputs up-to 100KHz. User can define first 2 inputs of the base module (IP1 and IP2) for High speed application. The base module also supports PWM output up-to 5KHz.

## Comprehensive Instructions supported in FlexiLogics:

<b>I/O Instructions -</b> NO contact Falling Edge Inverter Coil Positive pulse coil	NC contact Rising Edge Positive Pulse Contact Negative Pulse Coil	Output Inverter Negative Pulse Contact
<b>Data Transfer -</b> MOV word Table Initialize Data Exchange	MOV DWORD Table Block Transfer Multiplexer	Invert Transfer Table Invert Transfer Demultiplexer
<b>Math-</b> Addition Division Increment	Subtraction Addition with Carry Decrement	Multiplication Subtraction with Carry
<b>Compare -</b> Greater than Not Equal	Greater than or equal Less Than	Equal Less than or Equal
<b>Logic -</b> AND Shift	OR Rotate	XOR
<b>Data Conversion -</b> Hex to Ascii 7 segment decode BCD conversion	Ascii to Hex Ascii conversion 2's complement word 2's complement Double word	Absolute Value Binary Conversion
<b>Timer -</b> TON	TOFF	TSS
<b>Counter-</b> Up counter	UP Down Counter	
<b>Program Control -</b> Subroutine CALL Next Jump Control Set Dis Intr Step sequence Input	Subroutine RET Master Control Set Jump Control Reset En Intr DT Step sequence output	For Master Control Reset Step sequence Init
<b>Function -</b> Moving Average Upper limit Minimum Value	Digital Filter Lower limit Average Value	PID1,4 Maximum Value Function generator
<b>Special -</b> Device Set Register Reset Encode Decode Direct I/O	Device Reset Set Carry Bit Count Set Calender	Register Set Reset Carry Flip Flop Calender Operation

## Configuration Software

FlexiSoft is a compact, Windows® based software to configure the PLC. Following image from FlexiSoft shows the snap shot of ladder configuration window:



## System requirements for FlexiSoft Software are -

Windows Version	: Microsoft Windows® 2000 or above
Processor	: 266 MHz PENTIUM or higher
Mouse	: Required
RAM	: 64 MB or more
Display resolution	: 800 x 600 (VGA) or better
Display colors	: 256 colors minimum
Serial Port	: 1 serial port for FlexiPanels programming
USB Port	: 1 USB port (Host) for FlexiPanels programming
Keyboard	: Required

# General Specifications :-

FL010 and FL050 Specifications																													
<b>Functional</b>																													
Control Method	Stored program cyclic scan system																												
I/O Processing	Batch I/O update(refresh) and Direct I/O access																												
I/O Points	Main unit: 16 points (8 inputs/8 outputs) Expansion I/O: Up to 8 I/O modules, Expandable up to 128 points																												
Programming Language	Ladder diagram																												
Program Capacity	8K Steps																												
Memory	Program: Flash Type Data: SRAM and EEPROM																												
Execution Speed	1msec/1000 steps for boolean instructions																												
User Data	<table border="0"> <tr> <td>Timer Registers</td> <td>256 Words (R/W)</td> </tr> <tr> <td>Counter Registers</td> <td>256 Words (R/W)</td> </tr> <tr> <td>System Registers</td> <td>256 Words (R/W)</td> </tr> <tr> <td>Internal Registers</td> <td>256 Words (R/W)</td> </tr> <tr> <td>Data Registers</td> <td>4096 Words (R/W)</td> </tr> <tr> <td>Input Registers</td> <td>400 Words (Max) (R)</td> </tr> <tr> <td>Output Registers</td> <td>400 Words (Max)</td> </tr> <tr> <td>Configuration Registers</td> <td>1600 Words (Max)</td> </tr> <tr> <td>Configuration Coils</td> <td>25600 Words (Max)</td> </tr> <tr> <td>System Coils</td> <td>100 Points (R/W)</td> </tr> <tr> <td>Internal Coils</td> <td>4096 Points (R/W)</td> </tr> <tr> <td>Timer Coils</td> <td>256 Points</td> </tr> <tr> <td>Counter Coils</td> <td>256 Points</td> </tr> <tr> <td>Retentive Registers</td> <td>1400 Words</td> </tr> </table>	Timer Registers	256 Words (R/W)	Counter Registers	256 Words (R/W)	System Registers	256 Words (R/W)	Internal Registers	256 Words (R/W)	Data Registers	4096 Words (R/W)	Input Registers	400 Words (Max) (R)	Output Registers	400 Words (Max)	Configuration Registers	1600 Words (Max)	Configuration Coils	25600 Words (Max)	System Coils	100 Points (R/W)	Internal Coils	4096 Points (R/W)	Timer Coils	256 Points	Counter Coils	256 Points	Retentive Registers	1400 Words
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Retentive Registers	1400 Words																												
Clock-Calendar	Year, month, day, hour, minute, second, & day of the week																												
Special I/O Functions	High-speed counter (2 single or 1 quadrature) 2 Transistor outputs configurable as Pulse / PWM																												
Timer	256 timers T0000 to T0255 T0000 to T0060: 10ms T0061 to T0190: 100ms T0191 to T0255: 1s																												
Communication Interface	1 Port of RS232/RS485 on RJ45 1 Port with 2-wire RS 485 on Terminal Block 1 USB Port for Programming and monitoring (Device)																												
<b>Electrical</b>																													
Power Supply	DC powered units - 24VDC (+/-15%)																												
<b>Discrete Inputs (FL010)</b>																													
Input points	8 points (8 points/common)																												
Input voltage - Rated	24 VDC, +/- 10%																												
Input current - Rated	5 mA for normal and 10 mA for High Speed input																												
Minimum ON voltage	9.6 VDC																												
Maximum OFF voltage	3.6 VDC																												
<b>Relay Output Specifications (FL010)</b>																													
Output points	6 points (3 points/common)																												
Maximum voltage	230 VAC/24VDC																												
Maximum Current	2A/point (resistive), 6A/common																												

Continue

## General Specifications :-

DC Output specifications (FL010)	
Output points	2 points (2 points/common)
Maximum voltage	+24VDC
Maximum Current	0.5A/point (resistive)
Environmental (FL010, FL050)	
Temperature	0 to 55° C (operating), -20 to 85° C (storage)
Humidity	10 to 90 % non condensing
Vibration immunity	IEC60068-2-6
Shock immunity	IEC60068-2-27
Dimensions (mm)	100mm(H) X 36mm(W) X 70mm(D)

EMI/EMC (FL010, FL050)	
Immunity to ESD	Level 3 as per IEC61000-4-2
Immunity to Transients	Level 3 as per IEC61000-4-4
Radiated Susceptibility	Level 3 as per IEC61000-4-3
Immunity to conducted RF	Level 3 as per IEC61000-4-6
Immunity to Surge	Level 3 as per IEC61000-4-5
Emissions	EN550081-2

## Digital I/O Specifications :

Expansion I/O capacity	8 expansion modules
Expansion Bus	SPI (1 MHz)
Local I/Os	16 (8 IN / 8 OUT)
Digital Inputs	8 Unidirectional Digital inputs (2 High Speed inputs of up to 100KHz). 8 points per common.
Rated Input voltage	24VDC
Rated Input Current	Up to 5mA. (12mA for High Speed I/Ps)
Input Impedance	5.4Kohm (2.2Kohm for High Speed I/Ps)
Minimum ON voltage	9.6 VDC
Maximum OFF voltage	3.6 VDC

Turn ON time	10 msec
Turn OFF time	10 msec
Isolation	Optically isolated from internal circuit
Digital outputs	6 Relay (Form A) outputs. 3 points per common. 2 Transistor Output
Output Capacity	2A per o/p for Relay (6A per common), 0.5 A for transistor
Rated load	230V / 2A, 30VDC / 2A for Relay, 0.5 A at 24VDC for transistor

## Analog I/O Specifications :

### For mVolt inputs :

Uses 0-100 mV input range resolved in 16 bits.  
Total error max :  $\pm 0.2\%$  of scale  $\pm 1$  LSB.

### For Current inputs :

Uses 0-20mA input range is resolved in 16 bits.  
Total error max :  $\pm 0.2\%$  of scale  $\pm 1$  LSB.

### For Volt inputs :

Uses 0-10V input range resolved in 16 bits.  
Total error max :  $\pm 0.2\%$  of scale  $\pm 1$  LSB.

### For RTD input (Pt100/ Pt1000):

Uses 3 wire compensation technique.  
Excitation Current is 0.1mA.  
Power dissipated in RTD is 0.025mW max @ 100  $\Omega$   
Range supported : -200 to 850°C.

### For Thermocouple Input :

Uses 0-100mV input range resolved into 16 bits.  
Cold junction error is 1° maximum and 0.5° typical.  
Total error max : 0.5% of scale  $\pm 1$  bit + CJC error  
Temperature Drift for Input and Output : 60 PPM max

Input Type	Temperature Range	1 Bit Corresponds to
J	-210 to 1200°C	0.035°C
K	-200 to 1373°C	0.049°C
E	-200 to 1000°C	0.027°C
R	-50 to 1769°C	0.16°C
S	-50 to 1769°C	0.18°C
B	0 to 1820°C	0.25°C
N	-200 to 1300°C	0.056°C
T	-200 to 400°C	0.043°C

### Analog Outputs

Resolution	16 Bit
Load:	
4-20 mA	Less than 500 $\Omega$
0-10 V DC	Minimum 1k $\Omega$

# Models :-

## FlexiLogics controller modules

Model	Digital I/P	Digital O/P	Analog I/P	Ethernet Port	USB Port	Serial Port	RTC
FL010	8	8 (2 OC,6 Relay)	0	No	Yes (Device)	Yes (2 nos.)	Yes
FL050	0	0	0	Yes	Yes (Device)	Yes (2 nos.)	Yes

## Digital Expansion Modules

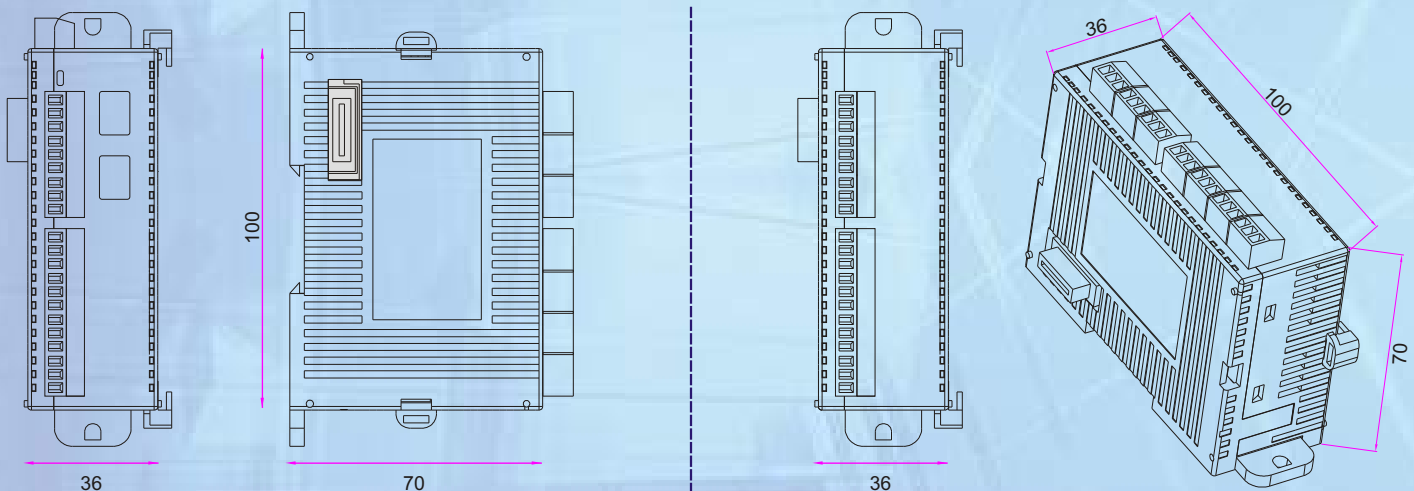
Model	Digital I/P	Digital O/P	Details
FLD1600	16	0	16 Digital inputs
FLD0016P	0	16	16 Digital Outputs (PNP)
FLD0016N	0	16	16 Digital Outputs (NPN)
FLD0016R	0	16	16 Digital Outputs (Relay)
FLD0808P	8	8	8 Digital input, 8 PNP type transistor output digital module
FLD0808N	8	8	8 Digital input, 8 NPN type transistor output digital module
FLD0808R	8	8	8 Digital input, 8 Relay type output digital module

## Analog Expansion Modules

Model	Analog I/P	Analog O/P	Details
FLA0800L	8	0	8 Analog Input (0-10 VDC / 4-20 mA), 16 Bit
FLA0800R	8	0	8 Analog Input (RTD PT-100 / PT-1000), 16 Bit
FLA0402U	4	2	4 Universal Inputs (0-10 V / 0-100 mV / 0-50 mV / 0-20 mA / 4-20 mA / RTD PT-100 / Thermocouple - B, R, S, E, J, K, N, T) 2 Analog outputs (0-10 V / 4-20mA)

N: Transistor output (NPN 500mA), R: Relay O/P, ( 6 Relay + 2 OC ) P: PNP output (500mA)

# Dimensions :-



FlexiLogics controller module

FlexiLogics expansion module

All dimensions are in mm.

Please contact factory for more information. We welcome an opportunity to develop new, custom drivers and customized units.



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